

# **Mounting instruction**

# Graphic Wing 400 mm staright

### **Extension Module**

Item.no:

**Midi** IS-9407-1 **Maxi** IS-9407-2

#### Complete with:

	Midi IS-9407-1	Maxi IS-9407-2
1 1 Base post, 750 mm, adjustable foot	IS-W750-EBM	IS-W750-EBM
2 1 Extension post, 750 mm	IS-0750-EEM	IS-0750-EEM
3 1 Top post, 755 mm	IS-0755-ETM	IS-0755-ETM
4 1 Extension post, 200 mm		IS-0200-EEM
5 2 Straight beam, 400	IS-400-BS	IS-400-BS
6 2 Corner trims, 750/850	IS-0750-CT	IS-0850-CT
7 1 Corner trims, 770	IS-0770-CT	IS-0770-CT
1 Kicker & Hanger	IS-400-KHN	IS-400-KHN



# Accessories Literature holder Item IS-9318

Wire system kit Item *Midi* IS-9312 / *Maxi* IS-9312



Replace the end post of your existing display wall with the post from your graphic wing module with magnet tape on two sides.

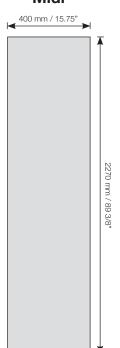
Mount the corner post (part no. 4 only for Maxi height) and 400 mm beam at the top and bottom. Connect the end post you removed and replaced in step 1.

**3** Attach the graphic panels and complete your module by installing corner trims along both edges of the new graphic wing.



# **Graphic panel production**

# Midi



# Maxi



# Graphic panel attachments

# Accessories

#### Kickers & Hangers

(incl. for the first set of panels) 400 mm / 15.75" Item IS-400-KHN

Magnetic tape (not incl.)

12 mm/0.5" Å tape, 30 m / 98 ft. Item 82281

Each panel needs: Midi 6,2 m / 21 ft. Maxi 6,6 m / 22 ft.

# Hanger strip

Horizontal magnetic tape directly below hanger strip

Vertical magnetic tape on edge of the graphic

Horizontal magnetic tape

Kicker strip

#### Printer material

We recommended the following material:

Poster paper: 180 gr / 0.4 lb.

The printed graphic panels must be laminated before use.
Front side: 125 microns (0,125 mm) / 0.005"
Reverse side: 250 microns (0,250 mm) / 0.010""stop light"

**Polyester film:** 330-370 microns (0,350 mm) / 0.013-0.015" Top laminate: 125 microns (0,125 mm) / 0.005"





#### **Kicker**

### Hanger

Mounting of Kickers and Hangers
Kickers and hangers to be fixed at the bottom and at the top of the graphic panels (reverse side).

# **Mounting of Magnetic Tape**

Magnetic tape to be fixed *horizontally* directly over/under kicker/hanger strip. Magnetic tape to be fixed *vertically* along each side of the graphic panels.

IMPORTANT Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm / 0.010". Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm / 0.020".

# Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.



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