

Mounting instructions

Showcase modules – Double height

Item.no: Midi | IS-9412-1 Maxi | IS-9412-2

Complete with:

	Midi IS-9412-1	Maxi IS-9412-2
1 Wave base post, 763 mm	IS-W763-BPH	IS-W763-BPH
1 Extension post, 750 mm	IS-0750-EP	IS-0750-EP
1 Top post, 755 mm	IS-0755-EP	IS-0755-EP
3 Extension post, 200 mm		IS-0200-EP
1 Wave foot	IS-WFT-02	IS-WFT-02
2 Base post, 750 mm	IS-0750-BP	IS-0750-BP
2 Extension post, 750 mm	IS-0750-EP	IS-0750-EP
2 Top post, 755 mm	IS-0755-TP	IS-0755-TP
5 Straight beam, 800	IS-800-BS	IS-800-BS
4 Straight beam, 400	IS-400-BS	IS-400-BS
1 Straight D-beam, 800	IS-800-DP	IS-800-DP
2 Straight D-beam, 400	IS-800-DP	IS-800-DP
2 Slatwall panel, black, 800	IS-SW-02	IS-SW-02
4 Slatwall panel, black 400	IS-SW-04	IS-SW-04
1 Base shelf, black	IS-SW-08	IS-SW-08
2 Shelf bracket	IS-SW-10	IS-SW-10
1 Top shelf, White	IS-SW-09	IS-SW-09
4 Corner trims, 823 mm	IS-0823-CT	IS-0823-CT
1 Kickes & Hangers	IS-800-KHN	IS-800-KHN





Accessories



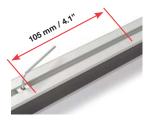
Shelf bracket 320 mm / 12.6" Item IS-SWQ-10

Shelf, grey 700x350 mm / 27.5x13.8 Item IS-SWQ-05

Shelf, grey 700x350 mm / 27.5x13.8" Item IS-SWQ-06



Front



First determine the desired height for the bottom shelf. Install the stop screws on the base posts so that the top edge of the stop screw is 105mm/4.1 inches below desired shelf height.



2 Build the bottom housing of the showcase by connecting two 800mm/31.5" and two 400mm/15.75" standard beams above the stop screws on the base posts.



3 Slide the rear panel in place, from the top, and attach the shelf brackets on the bottom slot in the slatwall.



4 Insert the two side panels and the bottom shelf. Raise the front beam until it touches the bottom of the shelf.



5 Attach the four extension posts and the special 400 and 800



6 Slide in the top panels



Attach the four top posts, one 800 mm beam across the back, and two 400 mm beams on the sides at the top of the panels.



Mount the final 800 mm beam across the front, with top of beam even with bottom edge of the center slot in the side beams.



Slide in the top shelf in the track of the back side 800 beam.



10 This completes the Showcase.



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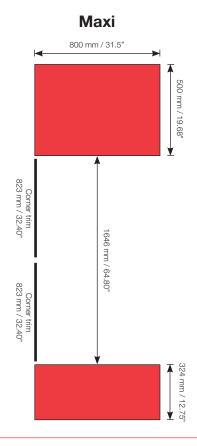


Graphic production and corner trim

Examle of graphic panel:

You can attach the showcase in that height you want, the opening is always 1646 mm/64.80".

Midi 800 mm / 31.5" 300 mm / 11.81 Corner trim 823 mm / 32.40" 1646 mm / 64.80° Corner trim 823 mm / 32.40" 324 mm / 12.75'



Graphic panel attachments



Horizontal magnetic tape on edge of the graphic

Printer material

We recommended the following material:

Poster paper: 180 gr / 0.4 lb. The printed graphic panels must be laminated before use.

Front side: 125 microns (0,125 mm) / 0.005" Reverse side: 250 microns (0,250 mm) /0.010""stop light"

Polyester film: 330-370 microns (0,350 mm) / 0.013-0.015" Top laminate: 125 microns (0,125 mm) / 0.005



Accessories

Kickers & Hangers

(incl. for the first set of panels) 800 mm / 31.5"

Magnetic tape (not incl.) 12 mm/0.5" A tape, 30 m / 98 ft.

Item 82281

Each panel needs: Midi 6,2 m / 21 ft. Maxi 6,6 m / 22 ft.

Item IS-800-KHN

Horizontal magnetic tape directly over kicker strip

Vertical magnetic tape on edge of the graphic

Horizontal magnetic tape

on edge of the graphic

Kicker strip

Mounting of Kickers and Hangers
Kickers and hangers to be fixed at the bottom and at the top of the graphic

Mounting of Magnetic Tape

Magnetic tape to be fixed **horizontally** directly over/under kicker/hanger strip. Magnetic tape to be fixed **vertically** along each side of the graphic panels.

IMPORTANT Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm / 0.010". Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm / 0.020".

Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.



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